

# Metric Thread Setting Plugs



## Class "X" Pitch Diameters "W" Lead & Angles, Precision Lapped

METRIC SIZE	6g GO	6g NO GO	HANDLES		DOUBLE END
			NO.	PRICE	
M1.6 x 0.35	156.00	156.00	000	13.00	325.00
M1.8 x 0.35	156.00	156.00	000	13.00	325.00
M2 x 0.4	142.00	142.00	000	13.00	297.00
M2.2 x 0.45	142.00	142.00	000	13.00	297.00
M2.5 x 0.45	142.00	142.00	00	13.00	297.00
M3 x 0.5	135.00	135.00	00	13.00	283.00
M3.5 x 0.6	135.00	135.00	00	13.00	283.00
M4 x 0.7	132.00	132.00	0	13.00	277.00
M4.5 x 0.75	132.00	132.00	0	13.00	277.00
M5 x 0.8	132.00	132.00	0	13.00	277.00
M6 x 1.0	123.00	123.00	1	13.00	259.00
M7 x 1.0	123.00	123.00	1	13.00	259.00
M8 x 1.25	123.00	123.00	1	13.00	259.00
M8 x 1.0	123.00	123.00	1	13.00	259.00
M10 x 1.5	130.00	130.00	2	13.00	273.00
M10 x 1.25	130.00	130.00	2	13.00	273.00
M10 x 1.0	140.00	140.00	2	13.00	293.00
M10 x 0.75	140.00	140.00	2	13.00	293.00
M12 x 1.75	135.00	135.00	2	13.00	283.00
M12 x 1.5	135.00	135.00	2	13.00	283.00
M12 x 1.25	135.00	135.00	2	13.00	283.00
M12 x 1.0	142.00	142.00	2	13.00	297.00
M14 x 2.0	159.00	159.00	3	13.00	331.00
M14 x 1.5	159.00	159.00	3	13.00	331.00
M15 x 1.0	159.00	159.00	3	13.00	331.00
M16 x 2.0	159.00	159.00	3	13.00	331.00
M16 x 1.5	159.00	159.00	3	13.00	331.00
M17 x 1.0	180.00	180.00	3	13.00	373.00

METRIC SIZE	6g GO	6g NO GO	HANDLES		DOUBLE END
			NO.	PRICE	
M18 x 2.5	173.00	173.00	3	13.00	359.00
M18 x 1.5	173.00	173.00	3	13.00	359.00
M20 x 2.5	174.00	174.00	3	13.00	361.00
M20 x 1.5	174.00	174.00	3	13.00	361.00
M20 x 1.0	200.00	200.00	3	13.00	413.00
M22 x 2.5	228.00	228.00	4	13.00	469.00
M22 x 1.5	228.00	228.00	4	13.00	469.00
M24 x 3.0	233.00	233.00	4	13.00	479.00
M24 x 2.0	233.00	233.00	4	13.00	479.00
M27 x 3.0	249.00	249.00	4	13.00	511.00
M27 x 2.0	249.00	249.00	4	13.00	511.00
M30 x 3.5	272.00	272.00	5	14.00	558.00
M30 x 2.0	252.00	252.00	5	14.00	518.00
M30 x 1.5	252.00	252.00	5	14.00	518.00
M33 x 3.5	293.00	293.00	5	14.00	600.00
M33 x 2.0	293.00	293.00	5	14.00	600.00
M35 x 1.5	302.00	302.00	5	14.00	618.00
M36 x 4.0	316.00	316.00	5	14.00	646.00
M36 x 3.0	316.00	316.00	5	14.00	646.00
M36 x 2.0	316.00	316.00	5	14.00	646.00
M39 x 4.0	350.00	350.00	5 1/2	20.00	720.00
M39 x 3.0	350.00	350.00	5 1/2	20.00	720.00
M39 x 2.0	350.00	350.00	5 1/2	20.00	720.00

Metric gages made to ANSI B1.16 dimensions.  
Blanks conform to ANSI B47.1 dimensions.  
For class "W" pitch diameters – add 25%.